SENSORS & ACTUATORS

Robotics Club
(Science and Technology Council, IITK)

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WHAT ARE WE GOING TO LEARN!!

- COMPARISON between Transducers Sensors and Actuators.
- Brief description About Sensors, Types of Sensors, Classifications.
- Actuators and its working.
- COMPUTER PROCESS CONTROL SYSTEM.
- Analog To Digital Convertor.
- Sampling, Quantization, Encoding.
Transducer

Any device that converts one form of energy to another.
Sensors

Devices that measures physical quantities and convert them into signals which can be read by instruments
Actuators

Devices that actuates or moves something. More specifically, they convert energy into motion or mechanical energy.
SENSORS
Classification of Sensors

In **passive sensing**, sensor measures the energy that is naturally available, such as thermal infrared, surface emissions.

In **active sensing**, sensors provide energy on their own as a source of illumination. The energy reflected by the target is detected and measured.

*Note: The above two terms are used with the perspective of remote sensing.*
Active vs. Passive Sensors
What makes a good sensor?

- **Precision**: An ideal sensor produces same output for same input. It is affected by noise and hysteresis.

- **Resolution**: The ability to detect small changes in the measuring parameter

- **Accuracy**: ‘It is the combination of precision, resolution and calibration.’

Source: https://learn.adafruit.com/calibrating-sensors/why-calibrate
Calibration of Sensors

Most sensors are not ideal and are often affected by surrounding noise. For a color sensor, this could be ambient light, and specular distributions.

If a sensor is known to be accurate, it can be used to make comparison with reference readings. This is usually done with respect to certain standard physical references, such as for a rangefinder we may use a ruler for calibration.

Each sensor has a ‘characteristic curve’ that defines the sensor’s response to an input. The calibration process maps the sensor’s response to an ideal linear response.
Characteristic Curve of Sensor

Suppose the output of a sensor for some physical quantity \( x(t) \) is given by \( f(x(t)) \):

- **Linear Model**
  \[
  f(x(t)) = ax(t) \quad \text{, where} \quad a \in \mathbb{R}
  \]

- **Affine Model**
  \[
  f(x(t)) = ax(t) + b \quad \text{, where} \quad a \in \mathbb{R}, \quad b \in \mathbb{R}
  \]

Often, ‘a’ is called the **proportionality constant**, which gives an idea of the sensitivity of the sensor, and ‘b’ denotes the **bias**.

*Note:* The sensitivity of a sensor is ratio of output value to measured quantity.
Sensor’s Operating Range

If the operating range of a sensor is \((L, H)\),

\[
f(x(t)) = \begin{cases} 
ax(t) + b & \text{if } L \leq x(t) \leq H \\
 aH + b & \text{if } x(t) > H \\
 aL + b & \text{if } x(t) < L, 
\end{cases}
\]

To get an idea of how precise the measurements of a sensor can be, one defines its **precision** ‘\(p\)’ as the smallest difference between two distinguishable sensor readings of the physical quantity.
Sampling and Quantisation

The process of the discretization of the domain of the signal being measured is called sampling, whereas quantization refers to the discretisation of the range.
**Sampling and Quantisation**

**SAMPLING:** Evaluating the input signal at discrete units of time, say $0, T, 2T, \ldots nT$.

**QUANTIZING:** Provides discretized values to the input on basis of a finite number of thresholding conditions.

**ENCODING:** Transforms the digital data into a digital signal, comprising of bits 0111011..., on basis of various schemes.
Sampling and Quantisation

• If the **sampling rate** isn’t high, one can end up with different signals (aliases) during reconstruction, that fit the same set of sample points. This is called aliasing, and is undesirable. For best sampling, the sampling rate must be $\geq 2$ times the frequency of the signal. *(Nyquist Shannon Sampling Theorem)*

• In the case of quantisation, selection of fewer **levels of discretisation** can lead to progressive loss of spatial detail. Also, contours (artificial boundaries) can start appearing due to sudden changes in intensity. For audio signals, this can be heard as noise/distortions.
VARIETIES OF SENSORS

Acoustic Sensors
- Geophone
- Hydrophone
- Microphone

Automotive Sensors
- Air flow meter
- Speedometer
- Hall-Effect Sensor
- Air-Fuel Ratio meter

Proximity Sensor
- Infrared sensor
- Ultrasonic sensor

Optical Sensor
- Photodiode
- Infrared sensor
- Camera

Electric Current Sensors
- Hall Probe
- Magnetometer
- Current sensor
- Voltage Detector

Navigation Instruments
- LIDAR
- Gyroscope
- Rotary Encoder
- Odometer
- Tachometer
1. Camera

Vision processing requires a lot of RAM, and even low resolution cameras may give lots of data, parsing through which can be difficult.

Cameras draw in around 0.1 A current, the current rating of the USB hub to which they are attached must be checked.
2. Inertial Measurement Unit

- Consists of three sensors:
  - **Accelerometer**: Used to measure inertial acceleration
  - **Gyroscope**: Measures angular velocity about defined axis
  - **Magnetometer**: Can be used along with gyroscope to get better estimates of robot’s orientation (i.e. roll, pitch, yaw)
3. Photo-resistors

Light sensitive resistors whose resistance decreases as the intensity of light they are exposed to increases. They are made of high resistance semiconductor material.

When light hits the device, the photons give electrons energy. This makes them jump into the conductive band and thereby conduct electricity.
4. Infrared Sensor

- IR led is led that emits light in IR region and can't be seen by the eyes.
- Photodiode is a type of diode which works in reverse bias and its resistance is changed when subjected to change in light intensity.
- They are used for colour detection etc.
5. Flex Sensors

Measure the amount of deflection caused by bending, also called bend sensors.

The bending must occur around a radius of curvature, as by some angle at a point isn’t effective and if done by more than 90 deg., may permanently damage the sensor.
6. Ultrasonic Sensor

These are commonly used for obstacle detection.

Works on principle similar to that of Sonar which consists of time of flight, the Doppler effect and the attenuation of sound waves.
7. Rotary Encoder

They convert the angular position of a shaft or axle to a analog / digital code.

They may represent the value in **absolute** or **incremental terms**. The advantage of absolute encoders is that they maintain the information of the position even when power is removed, and this is available immediately on its application.
8. Touch Sensor

Touch sensors can be defined as switches that are activated by the touch.

Examples includes capacitance touch switch, resistance touch switch, and piezo touch switch.
9. Thermocouple

- Converts thermal energy into electrical energy and is used to measure temperature.
- When two dissimilar metal wires are connected at one end forming a junction, and that junction is heated, a voltage is generated across the junction.
ACTUATORS
In a robot, actuators are used in order to produce some mechanical movement.

**TYPES OF ACTUATORS**

<table>
<thead>
<tr>
<th>Electric</th>
<th>Hydraulic</th>
<th>Pneumatic</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electro-mechanical devices which allow movement through use of electrically controlled systems of gears</td>
<td>Transforms energy stored in reservoirs into mechanical energy by means of suitable pumps</td>
<td>Uses pneumatic energy provided by air compressor and transforms it into mechanical energy by means of pistons or turbines</td>
</tr>
</tbody>
</table>

![DC Motor](image1.png)
![Water Pump by Tefulong Ltd.](image2.png)
![Pneumatic cylinder by Janatics Ltd.](image3.png)
ACTUATOR FUNCTIONAL DIAGRAM

Unregulated Power Supply (from batteries)

Control Signal (from microcontroller)

H-Bridge

Power Amplifier and Modulation

Motor Driver

Energy Conversion

Actuator

Output
MOTOR DRIVER

- Microcontrollers, typically, have current rating of 5-10 mA, while motors draw a supply of 150 mA. This means motors can’t be directly connected to microcontroller.

- For electromechanical actuators, following motor drivers are often used:
  - **Simple DC Motors:** L298, L293
  - **Servo Motors:** Already have power cable and different control cable
  - **Stepper Motors:** L/R Driver Circuit, Chopper Drive
L298 DUAL H-BRIDGE IC

- Allows to independently control two DC motors up to 2 A each in both directions.
- Power consumption for logical part 0-36 mA
- Requires protective diodes against back e.m.f. externally
**H- BRIDGE**

It is an electronic circuit used to apply voltage across a load in either direction on basis of input from a microcontroller.

<table>
<thead>
<tr>
<th>S1</th>
<th>S2</th>
<th>S3</th>
<th>S4</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>0</td>
<td>0</td>
<td>1</td>
<td>Motor moves right</td>
</tr>
<tr>
<td>0</td>
<td>1</td>
<td>1</td>
<td>0</td>
<td>Motor moves left</td>
</tr>
<tr>
<td>0</td>
<td>0</td>
<td>0</td>
<td>0</td>
<td>Motor coasts</td>
</tr>
<tr>
<td>0</td>
<td>1</td>
<td>0</td>
<td>1</td>
<td>Motor brakes</td>
</tr>
<tr>
<td>1</td>
<td>0</td>
<td>1</td>
<td>0</td>
<td>Motor brakes</td>
</tr>
<tr>
<td>1</td>
<td>1</td>
<td>0</td>
<td>0</td>
<td>Short circuit</td>
</tr>
<tr>
<td>0</td>
<td>0</td>
<td>1</td>
<td>1</td>
<td>Short circuit</td>
</tr>
<tr>
<td>1</td>
<td>1</td>
<td>1</td>
<td>1</td>
<td>Short circuit</td>
</tr>
</tbody>
</table>
Pulse Width Modulation (PWM) is a scheme in which the duty cycle of the square wave output from the microcontroller is varied by providing a varying average DC output.

Voltage seen by the load is directly proportional to the unregulated source voltage.
Components of a System Hardware
Components of a System Hardware

- **Plant** (Physical World)
  - Input Signal To plant
  - Output Signal From plant

- **Controller** (Digital World)
  - Control Effort
  - Measured Plant Output

- **Actuators**
- **Sensors**
Data Handling Systems

Both data about the physical world and control signals sent to interact with the physical world are typically "analog" or continuously varying quantities.

In order to use the power of digital electronics, one must convert from analog to digital form on the experimental measurement end and convert from digital to analog form on the control or output end of a laboratory system.
Data Collection after Control

Source: http://hyperphysics.phy-astr.gsu.edu/hbase/hph.html
Thank You